

ATTENTION ATTENTION ATTENTION

IMPORTANT INSTALLATION INSTRUCTIONS

The **BACK FLANGE** of the damper **MUST** be protected from intense heat by being placed directly over and **FULLY SUPPORTED** by the back wall firebrick masonry.

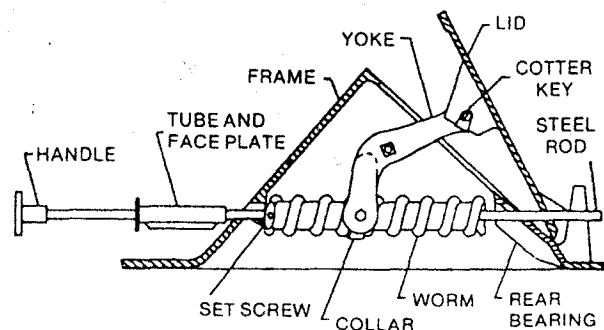
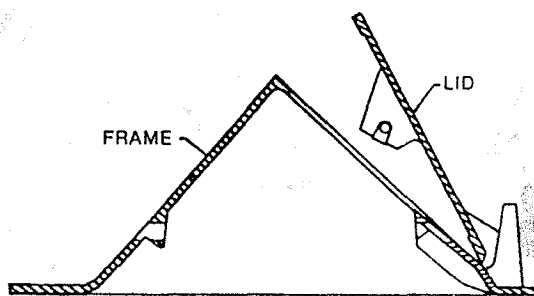
The damper should not be built in solidly at each end. Ends should have freedom to expand with heat. **Allow 1/2" CLEARANCE** in masonry at each end for damper expansion.

ASSEMBLY INSTRUCTIONS



Rotary Control Dampers

Allow 1/2" Clearance in Masonry at each end for Damper Expansion



- (1) Put tube and face plate on square steel handle rod. Tube flange prevents tube from turning in masonry joint.
- (2) Insert square steel rod through large bottom hole in front frame of damper. Push rod through hole in worm and rear bearing and assemble collar and yoke as shown.

- (3) Do not tighten set screw in worm until damper is installed. Push face plate snugly against face brick. Reach through fireplace opening and tighten set screw securely. If steel rod is too long it may be cut off at rear before damper installation.